

# Nail Heading

- ▶ Head dia max 2 time the material dia. Some exception may apply
- ▶ C to be on center to B  $\pm .03$  The larger C the more off center it may be there are ways to control this
- ▶ but @ a added cost
- ▶ There may be very small tool marks behind the nail head that are adherent to the process
- ▶ Wire Dia  $.5 <$  dimension C will need to be  $\pm .06$  and dimension D  $\pm .02$

