

Facilities



Plant Our plant is approximately 110,000 square feet in area and is completely sprinklered.

Equipment

- Straighten and cut machines [5] from .062 Dia.. to .500 Dia...
- Four-slide forming machines [19] from .048 Dia.. to .375 Dia..
- Multi-slide forming machine [1] from .062 Dia.. to .187 Dia..
- Punch presses [18] from 15 to 150 tons
- Roll thread machines [4] from .060 Dia.. to .375 Dia..
- Brake presses [5] from 4FT. x .25 Ton to 10Ft. x 90 Ton
- Hydraulic presses [3] from 35 to 50 Tons
- Welders [36] from 10 to 400 KVA
- Ring and Spiral forming machines [6] from .062 Dia.. to .312 Dia..
- programmable grid welding machines [1] 4 x 8 FT Capacity
- MIG & TIG Welding
- CNC Benders [4]
- Custom Programmable Welder [1]
- Motoman Robotic Cell [1]

Tooling We have our own, in-house CNC equipped tool, die, and fixture department to design, build, and maintain tools for all production equipment.

Finishing Merribrite™ Zinc Plating - Merrill's special plating process available in:
Chloride zinc Heavy chloride zinc
Gold chloride zinc Heavy Gold chloride zinc
Automated fluidized bed PVC coating.
Other finishes available from qualified outside sources.
Complete wastewater treatment/recycling system to E.P. A. Standards.

Materials & Production Control
Total Integrated MIS

Engineering Complete engineering support CAD/CAM to provide design assistance and to aid in value analysis.

Prototype & Sample Department
Prototype and pre-production samples available to aid in product development.

Quality Assurance
Quality Assurance to support SPC if required. Equipped with CNC Automated inspection system Merrill Mfg. is a certified supplier to several major companies.

MERRILL MANUFACTURING CORPORATION

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