

# CENTRIC CUSTOM KNIFE GRINDING & SHARPENING

Centric offers a full service program to rough out or finish grind your profiles in all grades of steel and/or carbide. Our in house EDM machine assures accuracy and quick delivery. ANY knifestock we carry can be custom ground. Pricing is determined based on knife size & profile lineal inch (path along profile face)

READY TO RUN PROFILE GROUND HSS M2 PREMIUM CORRUGATED KNIVES		
UP TO & 2"	\$24.00 / LINEAL INCH	PRICE INCLUDES HSS M2 PREMIUM CORRUGATED KNIVES
OVER 2" TO 2½"	\$30.00 / LINEAL INCH	
OVER 2½" TO 3"	\$35.00 / LINEAL INCH	
1½" (STRAIGHT KNIVES)	\$18.00 / LINEAL INCH	

READY TO RUN PROFILE GROUND CARBIDE TIP INLAY CORRUGATED KNIVES		
UP TO & 2"	\$30.00 / LINEAL INCH	PRICE IS FOR GRINDING ONLY (ADD KNIFE PRICE SEPARATELY)
OVER 2"	\$35.00 / LINEAL INCH	
1½" (STRAIGHT KNIVES)	\$20.00 / LINEAL INCH	

READY TO RUN PROFILE GROUND CARBIDE & BACKER CORRUGATED KNIVES		
38 & 50MM CARBIDE ONLY	\$35.00 / LINEAL INCH	PRICE IS FOR GRINDING ONLY (ADD KNIFE PRICE SEPARATELY)
38 & 50MM SET	\$40.00 / LINEAL INCH	
60 & 70MM CARBIDE ONLY	\$45.00 / LINEAL INCH	
60 & 70MM SET	\$50.00 / LINEAL INCH	

EDM PROFILE ROUGH OUT HSS M2 PREMIUM CORRUGATED KNIVES		
UP TO & 2"	\$15.00 / LINEAL INCH	PRICE INCLUDES HSS M2 PREMIUM CORRUGATED KNIVES
OVER 2" TO 2½"	\$20.00 / LINEAL INCH	
OVER 2½" TO 3"	\$25.00 / LINEAL INCH	

EDM PROFILE ROUGH OUT CARBIDE TIP INLAY CORRUGATED KNIVES		
UP TO & 2"	\$18.00 / LINEAL INCH	PRICE IS FOR ROUGHING-IN ONLY (ADD KNIFE PRICE SEPARATELY)
2¼" & 2¾"	\$22.00 / LINEAL INCH	

EDM PROFILE ROUGH OUT CARBIDE & BACKER CORRUGATED KNIVES		
38 & 50MM CARBIDE ONLY	\$18.00 / LINEAL INCH	PRICE IS FOR ROUGHING-IN ONLY (ADD KNIFE PRICE SEPARATELY)
38 & 50MM SET	\$25.00 / LINEAL INCH	
60 & 70MM CARBIDE ONLY	\$30.00 / LINEAL INCH	
60 & 70MM SET	\$36.00 / LINEAL INCH	

EDM PROFILE ROUGH OUT STILL REQUIRES BEVEL & FINISH GRINDING BUT COULD **SAVE YOU HOURS OF HOGGING!**

KNIFE SHARPENING	
HSS M2 PROFILED	\$8.00 / LINEAL INCH
HSS STRAIGHT KNIVES	\$6.00 / LINEAL INCH
CARBIDE TIP INLAY PROFILED	\$12.00 / LINEAL INCH
CARBIDE TIP INLAY STRAIGHT	\$10.00 / LINEAL INCH
CARBIDE & BACKER	\$15.00 / LINEAL INCH

