

Press Heading

- ▶ Press heading allows us to put a collar near a bend
- ▶ 5/8 Max Wire Diameter
- ▶ Head Dia Max 2.5 x Material Dia Some exception may apply
- ▶ G Dim Max 5.0"
- ▶ Drill hole to be on center $\pm .005$ and radial location ± 2 degrees if needed
- ▶ There may be very small tool marks behind the head that are adherent to the process
- ▶ Wire Diameters $.5" < \text{Dimension E}$ will be $\pm .06"$ and $B \pm .02$

