

Formed Parts

- ▲ C can be less @ a cost due to slower processes/tooling
- ▲ Optimal center line bend radii = wire diameter. This will allow your part to be made on CNC bending equipment.
- ▲ This is the most cost effective for multiple bends on a single part
- ▲ Center line radii can be larger or smaller than optimal but the smaller the radii the weaker the part will become (Possible part failure)
- ▲ G3 Would prefer to have dimensions to the center line bi-sect when ever possible
- ▲ Bend to bend tolerance:

	# of Bends	Tol +/-	Wire Diameters .5" < .625" must have a min of .06" per bend
	2 to 4	.03"	
	5 to 7	.06"	Wire diameters .625" < 1" must have min .09 per bend
	7 <	.125"	

