

# CENTRIC CUSTOM KNIFE GRINDING & SHARPENING

Centric offers a full service program to rough out or finish grind your profiles in all grades of steel and/or carbide.

Our in house EDM machine assures accuracy and quick delivery.

Pricing is determined based on knife size & profile lineal inch (path along profile face)

READY TO RUN PROFILE GROUND HSS M2 PREMIUM CORRUGATED KNIVES		
UP TO & 2"	\$20.00 / LINEAL INCH	PRICE INCLUDES HSS M2 PREMIUM CORRUGATED KNIVES
OVER 2" TO 2½"	\$24.00 / LINEAL INCH	
OVER 2½" TO 3"	\$28.00 / LINEAL INCH	
1½" (STRAIGHT KNIVES)	\$14.00 / LINEAL INCH	

READY TO RUN PROFILE GROUND CARBIDE TIP INLAY CORRUGATED KNIVES		
UP TO & 2"	\$24.00 / LINEAL INCH	PRICE IS FOR GRINDING ONLY (ADD KNIFE PRICE SEPARATELY)
OVER 2"	\$28.00 / LINEAL INCH	
1½" (STRAIGHT KNIVES)	\$20.00 / LINEAL INCH	

READY TO RUN PROFILE GROUND CARBIDE & BACKER CORRUGATED KNIVES		
38MM CARBIDE ONLY	\$25.00 / LINEAL INCH	PRICE IS FOR GRINDING ONLY (ADD KNIFE PRICE SEPARATELY)
38MM SET	\$30.00 / LINEAL INCH	
50MM CARBIDE ONLY	\$28.00 / LINEAL INCH	
50MM SET	\$36.00 / LINEAL INCH	
60MM CARBIDE ONLY	\$40.00 / LINEAL INCH	
60MM SET	\$46.00 / LINEAL INCH	

EDM PROFILE ROUGH OUT HSS M2 PREMIUM CORRUGATED KNIVES		
UP TO & 2"	\$15.00 / LINEAL INCH	PRICE INCLUDES HSS M2 PREMIUM CORRUGATED KNIVES
OVER 2" TO 2½"	\$17.00 / LINEAL INCH	
OVER 2½" TO 3"	\$19.00 / LINEAL INCH	

EDM PROFILE ROUGH OUT CARBIDE TIP INLAY CORRUGATED KNIVES		
UP TO & 2"	\$18.00 / LINEAL INCH	PRICE IS FOR GRINDING ONLY (ADD KNIFE PRICE SEPARATELY)
OVER 2"	\$22.00 / LINEAL INCH	

EDM PROFILE ROUGH OUT CARBIDE & BACKER CORRUGATED KNIVES		
50MM CARBIDE ONLY	\$18.00 / LINEAL INCH	PRICE IS FOR GRINDING ONLY (ADD KNIFE PRICE SEPARATELY)
50MM SET	\$25.00 / LINEAL INCH	
60MM CARBIDE ONLY	\$30.00 / LINEAL INCH	
60MM SET	\$36.00 / LINEAL INCH	

EDM PROFILE ROUGH OUT STILL REQUIRES BEVEL & FINISH GRINDING

KNIFE SHARPENING	
HSS M2 PROFILED	\$8.00 / LINEAL INCH
HSS STRAIGHT KNIVES	\$6.00 / LINEAL INCH
CARBIDE TIP INLAY PROFILED	\$12.00 / LINEAL INCH
CARBIDE TIP INLAY STRAIGHT	\$10.00 / LINEAL INCH
CARBIDE & BACKER	\$15.00 / LINEAL INCH